

**DOUBLE-WALLED, BLOW-MOLDED, POLY(VINYL CHLORIDE)
ARTICLE AND METHOD OF MAKING SAME**

Abstract

5 Formulations of poly(vinyl chloride) are disclosed that have properties
to endure the rigors of continuous extrusion blow molding to form double-
walled, blow-molded poly(vinyl chloride) articles. The formulations satisfy a
test that each formulation has a 40 cm parison formation time of at least 40
seconds.

10

15

20